MSLHOSSE | MSLHESSE – DRUVA® PUR MANIFOLD MANIFOLD | PURE LINE (STAINLESS STEEL) | 20 m³ SERIES HIGH PRESSURE RANGE | SEMI-AUTOMATIC CHANGE OVER | SINGLE STAGE | EXTERNAL GAS PURGING

DRULY 6.0 PUR

This manifold is used in gas supply systems for pure, inert, flammable, oxidising, corrosive and / or toxic gases and their mixtures up to gas purity 6.0.

TECHNICAL SPECIFICATION:

- $\,>\,$ Switching between two sources by semi-automatic change over system
- > Regulator and Valves Hastelloy/Elgiloy diaphragm tighting system to atmosphere
- > Compact design
- > Excellent pressure adjustment
- > Valves designed and approved in accordance with relevant sections of ISO 10297:2015
- > Regulator designed and approved regarding ISO7291
- > Relief valve in delivery pressure side
- > Manifold with external gas purge system
- > Available with shut-off valve at outlet, safety valve at outlet, check valve at inlet
- > Electrostatic chargeability test
 - Fulfills requirements according to ISO 80079-36, IEC TS 60079-32-1 and German TRGS 727 Usable in EX- areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC

SPECIAL FEATURES OF MANIFOLD:

- > Splitted plates of manifold
- > Seperated mounting of ground plate
- > Easy mounting of manifold to ground plate and fix with one screw only
- > Front plate cutout for in-field gauge replacement

TECHNICAL DATA - MANIFOLD					
Working temperature:	-20 °C to +60 °C				
Inlet/ outlet ports:	see technical drawing				
Leakage rate seat:	<5x10 ⁻⁶ mbar I/s (Helium)				
Leakage rate outside:	<1x10 ⁻⁹ mbar l/s (Helium)				
Weight:	max 10,91 kg				
Flow nominal:	$20m^3/h$ (N_2) acc. to ISO 7291 at 20 bar outlet pressure and 41 bar inlet pressure				
Pressure rates manifold:					
Max. inlet pressure:	300 bar				
Delivery pressure:	10/ 14/ 28/ 50 bar				
TECHNICAL DATA - REGULATOR					
Filter:	1x for inlet 1x for each outlet				
Material gas wetted parts:					
Regulator body:	Stainless Steel				
Regulator diaphragm:	Hastelloy				
Regulator seat:	PCTFE				
Regulator poppet:	Stainless Steel				
Relief valve seat: H0 Version HE Version	FKM EPDM				
Pressure gauges rates (pressure rates):	18 (10)/ 25 (14)/ 40 (28)/ 80 (50) bar				
Contact gauges available – please con	tact us				
Cracking pressure relief valves:	15,4 (10)/ 21,6 (14)/ 43,1 (28)/ 65 (50) bar				
	Pressure test with Helium of each item				
Test in production.	Seat leakage test with Helium of each item				
Test in production:	Helium leak test of each regulator against atmosphere				
	Test of functionality of each item				



Type MSLHOSS**E00** E0 HP Ext. Gas Purge 0 Without Specials



Type MSLH0SSESS

ES HP Ext. Gas Purge

LP Shut-off valve S Specials

Safety Valve

61 0	

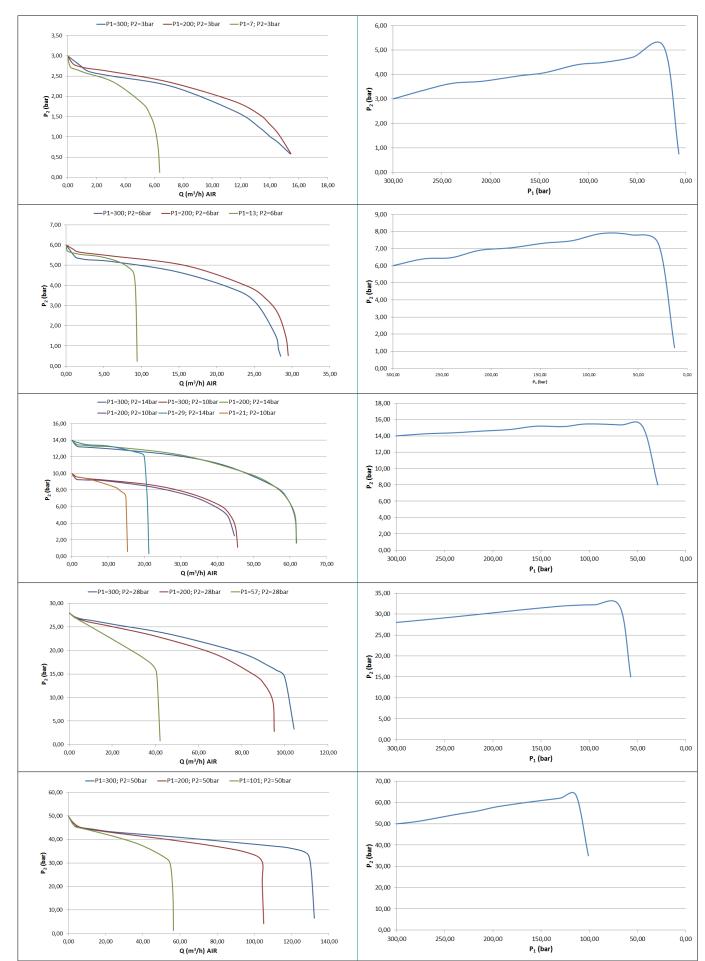
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- 1 Gas cylinder
- 2 Coil/Hose
- 3 Shut-off valve (3xin, 1xout)
- 4 Purge outlet valve
- 5 Fix pressure regulator
- 6 Set pressure regulator
- 7 Relief valve
- 8 Shut-off valve (1xin, 3xout)
- 9 Safety valve
- 10 Check valve
- 11 Purge Inlet valve (1xin, 3xout)

Options are shown as dotted line

	Turse test in accordance with ENISO 7001						
	Type test in accordance with EN ISO 7291 Additional life cycle test						
Approvals during development:	Electrostatic chargeability test Fulfill requirements according ISO 80079-36, IEC TS 60079-32-1 and German TRGS 727 Usable in EX-areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC						
TECHNICAL DATA - VALVES							
Max. working pressure:	300 bar						
Kv-value:	0,25						
Seat diameter:	5 mm						
Leakage rate seat:	<5x10 ⁻⁶ mbar l/s (Helium)						
Leakage rate outside:	<1x10 ⁻⁹ mbar I/s (Helium)						
Filter:	1x for each inlet 1x for each outlet						
Material gas wetted parts:							
Valve body:	Stainless Steel						
Valve diaphragm:	4-Port: 1x Hastelloy, 1x Elgiloy 2-Port: 2x Elgiloy						
Valve seat:	PCTFE						
Valve poppet:	Stainless Steel						
	Pressure test with Helium of each item						
Test in production:	Seat leakage test with Helium of each item						
	Helium leak test of each valve against atmosphere						
	Test of functionality of each item						
Approvals during development:	Type test in accordance with relevant sections of ISO 10297:2015 Electrostatic chargeability test • Fulfill requirements according ISO 80079-36, IEC TS 60079-32-1 and German TRGS 727 • Usable in EX-areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC						
TECHNICAL DATA - PLATES							
Ground plate:	Stainless Steel (polished) Option to secure arrestor cable of hoses with hook on ground plate. Grounding bolt Cut outs on top and bottom allows installation						
Dimensions ground plate: (Height x Width x Length)	194 x 30 x 250 mm						
Front plate:	Stainless Steel (polished) Cut outs for replacement of gauges Free space for additional installer label (e.g. remark for next maintenance)						
Dimensions front plate: (Height x Width x Length)	194 x 30 x 560 mm						
Marking on panel:	Product range label QR-Code – link to online product configurator						
TECHNICAL DATA - SAFETY VALVES (S)							
	Spring loaded according P.E.D. 2014/68/EU and AD2000 (A2)						
Opening pressure:	15/ 21/ 42 bar						
Leakage rate:	< 5 x 10 ⁻⁶ mbar l/s (valve seat) at nominal pressure of receiver						
Material:	Housing and metal parts made of Stainless Steel, pressure spring made of stainless steel						
Seat and seal:	FKM						
Outlet connection:	NPT 1/2" female						

3 | Central Gas Systems / Druva PUR



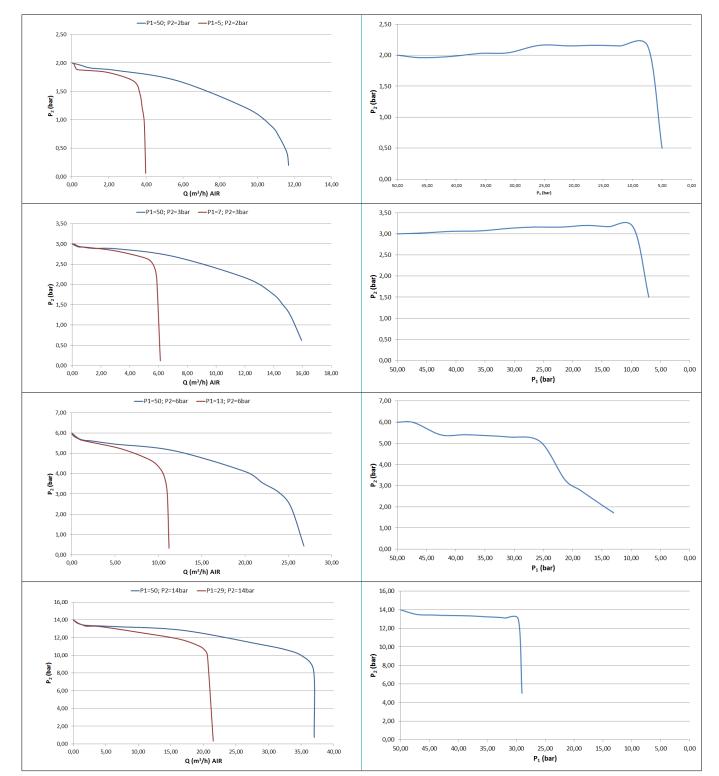
DYNAMIC EXPANSION CURVES:

GCE CENTRAL GAS SYSTEMS

FLOW CURVES:

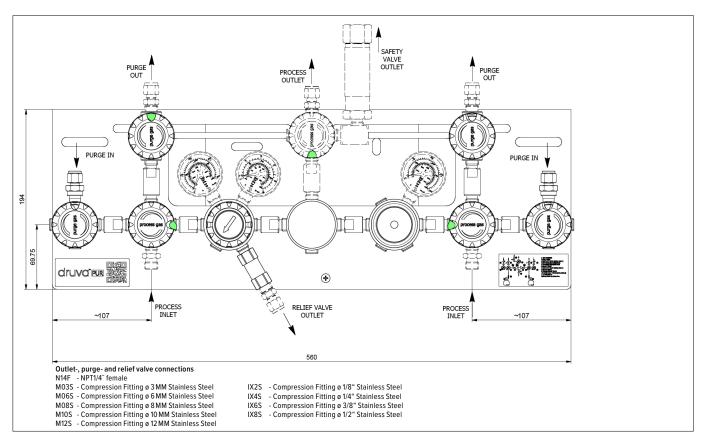
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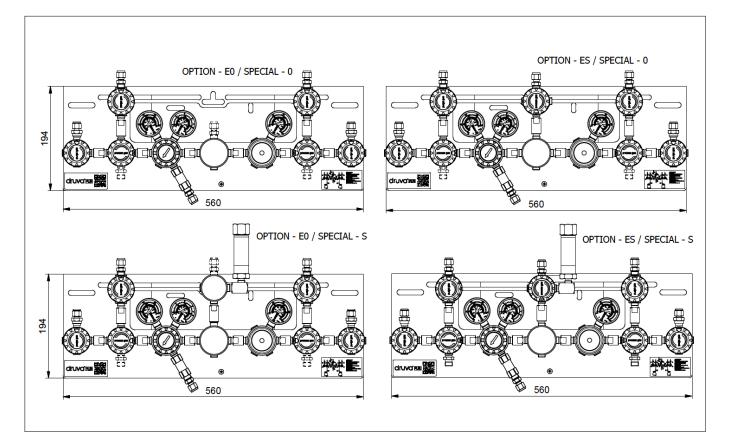


DYNAMIC EXPANSION CURVES:

TECHNICAL DRAWING:



TECHNICAL DRAWING - VARIANTS:



ORDER CODE:

Example Manifold | PUR Linie | Stainless Steel | Low Flow | Semiautomatic Change Over | Single Stage | External Gas Purging

MSLH0S	S	ES	S	FX	DX	BT	BT	N14F	N14F (1/4" NPT female)	N14F (1/4" NPT female)
	Stages	Options	Specials	Inlet pressure (bar)	Outlet pressure (bar)	Inlet pressure gauge	Outlet pressure gauge	Process inlet connection	Process outlet connection	Purge & relief connection
	S Single stage	E0 HP ext. gas purge	0 without	F4 60	D2 10	BT Bourdon Tube gauge	BT Bourdon Tube gauge	N14F 1/4" NPT female		
		ES HP ext. gas purge LP Shut-off valve	S Safety valve	FX 200	DX 14	I1 Inductiv contact gauge I1	I2 Inductiv contact gauge I2	M14M Metric 14x1.5 male	possible connections	possible connections
				GX 300	EY 28	R5 Reed contact gauge R5	I1 Inductiv contact gauge I1		see technical drawing	see technical drawing
					EX 50					

Order code (as described above) without special characters or spaces! Complete Order Code MSLH0SSESSFXDXBTBTN14FN14FN14F